



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3400-00-1

Job Sheet 177469



Part No: RBE350A93-3400-00-1

Job Qty: 5 ea

Part Name: Guide



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 5/14/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3400-00 REV 3 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/30/18	0.00	0.00	Start Up Machining-4		18-5-30
120	CNC Lathe	5 pcs		4/30/18	1.00	5.00	MORI SL-154		18-5-30
130	QC	5 pcs		4/30/18	0.00	0.00	QC2 Machining-5		18-5-30
140	QC	5 pcs		4/30/18	0.00	0.00	QC8 Machining-5		18-5-30
170	Outsource	5 pcs		4/30/18			GRO002-VC	10	18-5-30
180	Packaging	5 pcs		4/30/18	0.00	0.00	Packaging2		18-5-30
190	QC	5 pcs		4/30/18	0.00	0.00	QC6		18-5-30
200	Packaging	5 pcs		4/30/18	0.00	0.00	Packaging3-2		18-5-30
210	QC21-SA	5 Ea		4/30/18	0.00	0.00	QC21		18-5-30

Part Op 120 - 1-Machine as per folio FB732 FOLIO REV: _____ DWG REV: _____ 2-Debon 3-Engrave part

Descriptions: number and/or batch number And/or T/N number as required Using Marktronic engraver as per DWG.

170 - Issue P/O to Groupe Altech; PO 40059 - Black oxide finish, MIL-C-13924C Class 1 -Certificate of

Conformity is required

180 - Receive

200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4140H-R1.375	4140 Round Bar 1.375	2 ft (.4 ea)	90-Start up Operation	5049431

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4140H-R1.375	2	16	0

Part Specifications

Specifications could not be found.

Plex 5/14/18 8:46 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S076028



Part: RBE350A93-3400-00-1

Job No: 177469

Serial No/Batch: S076028

Revision: 3

Inspector:

Date: 05/30/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040059**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040059
PO Date: 5/31/18
Due Date: 6/6/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173852	RBE350A93-3300-20	Tail Rotor Hub Socket -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/5/18	12 pcs	0 pcs 12x	12 pcs	\$3.79/pcs	\$45.48
2	177469	RBE350A93-3400-00-1	Guide -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/5/18	12 pcs	0 pcs 12x	12 pcs	\$3.20/pcs	\$38.40
3	173354	RBT400313-7	Bolt -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/5/18	7 pcs	0 pcs 7x	7 pcs	\$1.75/pcs	\$12.25
4	176875	C2-3-3	Latch Roller -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004-.0006 -Bake after plating -Certificate of Conformity is required	Firmed	6/5/18	19 pcs 18	0 pcs 18x	19 pcs	\$10.4347/pcs	\$198.26

DAB
38
9-88



Certificat de Conformité / Certificate of Compliance

(009916-3)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009916- 3

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
07-Jun-2018		Jessie Boisvert		040059				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3300-20 Rev.	RBE350A93-3300-20 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	OXIDE-BLACK CH	12	12	0	0	0
2	RBE350A93-3400-00-1 Rev.	RBE350A93-3400-00-1 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	OXIDE-BLACK CH	12	12	0	0	0
3	RBT400313-7 Rev.	RBT400313-7 01 -OXIDE BLACK [OXIDE BLACK] CLASS1 MIL-C-13924C	BLACK-OXIDE CH	7	7	0	0	0
9	3307-00-03 Rev.	3307-00-03 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924 CLASS 1	BLACK-OXIDE CH	30	30	0	0	0
10	RBE350A93-3303-02-5 Rev.	RBE350A93-3303-02-5 01 -BLACK OXIDE ON SST MIL-DTL-13924D BLACK OXIDE FINISH, MIL-C-23942C, CLASS 1	BLACK-OXIDE CH	30	30	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.